

# Work Order ID 66607

Tuesday, February 22, 2011 2:32:57 PM



## PRELIMINARY ISSUE

Page 1

Item ID: D4334-041

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Bracket Assembly

Start Date: 2/22/2011 Start Qty: 2.00



Cust Item ID:



Required Date: 2/25/2011 Req'd Qty: 2.00



Customer:

Reference:

*Jan 11.02.22*

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4334

PA3

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*Jan 11.02.25*

110

0.00



Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG

*Jan 11.02.25.*

2

*✓*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*inspector only installation*

*of heli-coils.*

*Substol to pay Day*



# Picklist Print

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Work Order ID: 66607

Parent Item: D4334-041

Parent Item Name: Bracket Assembly






Start Date: 2/22/2011

Required Date: 2/25/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11-02-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
90296A208 		Purchased	No				Each	0.0000		2			
Heli-Coil AN4-5A 		Purchased	No				Each	215.0000		2			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST356				215					
				115936				65		x2			
				116191				100					
				116549				50					
D4334-1 		Manufactured	No				Each	0.0000		2			
Swivel D4334-3 		Manufactured	No				Each	0.0000		2			
Base MS35333-125 		Purchased	No				Each	0.0000		2			
Lock Washer													

N/A.  
AS per  
HARVEY.  
11-03-01.

2x m116988.

2

x2

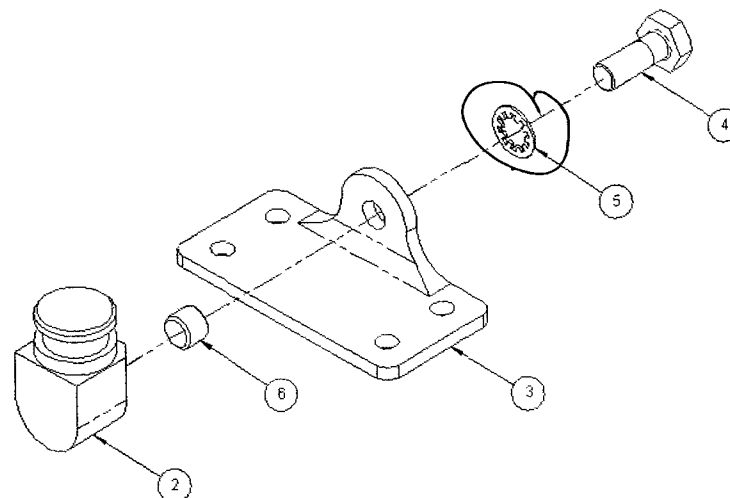
2

2x 66606.

2

2x 66605.

ITEM NO.	QTY. .041	PART NUMBER	DESCRIPTION
1	X	D4334-041	BRACKET ASSEMBLY
2	1	D4334-1	SWIVEL
3	1	D4334-3	BASE
4	1	AN4-5A	BOLT
5	1	MS35333-125	LOCK WASHER
6	1	90296A208	HELI-COIL



D4334-041 BRACKET ASSEMBLY

**PRELIMINARY ISSUE**

11.02.10

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.10 lbs

PA4	NEW ISSUE	11.02.10
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED	N/A	
DE APPR.	N/A	
DATE	11.02.10	

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D4334</b>	REV. PA4 SHEET 1 OF 4
TITLE <b>BRACKET</b>	SCALE NTS
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w/o 66607